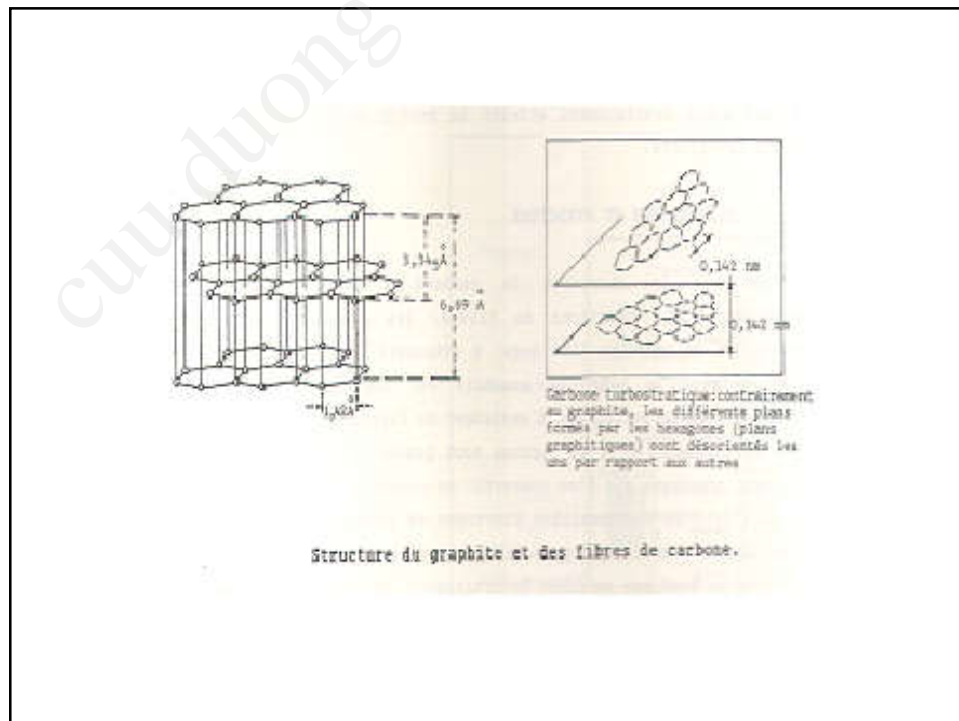


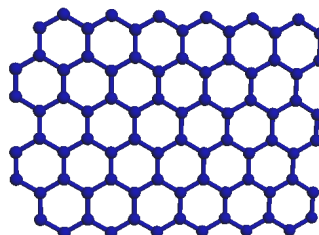
GRAPHENE

CARBON MONO SHEETS



Properties of Graphene?

Graphene sheet



Graphene sheets are predicted to possess outstanding properties:

- ~1100 GPa modulus (stronger than steel)
- Density 2.2 g/cm³ (lightweight yet strong)
- Thermal conductivity 3000 W/m-K
- Electrical conductivity (ballistic electron transfer)
- Open to the full repertoire of synthetic organic chemistry for 'chemical tuning'

However, getting individual graphene sheet is a very difficult challenge

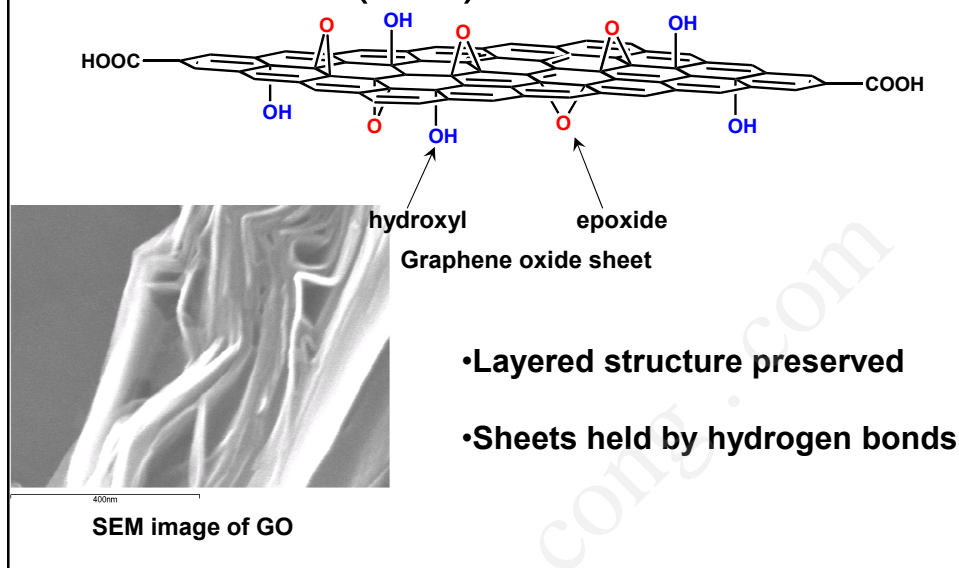
Alternative Approach:

Graphite Oxide



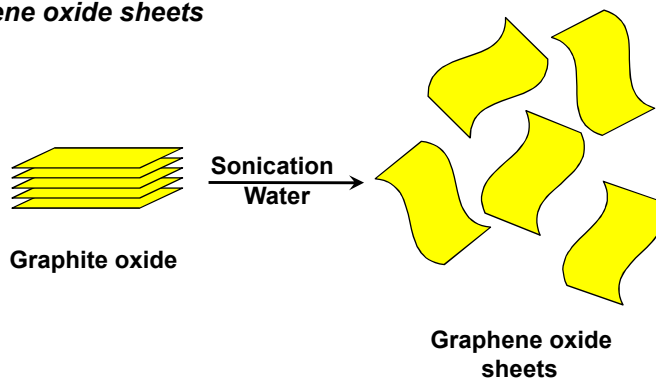
Graphite oxide suspended in water

Structure of Graphite Oxide (GO)

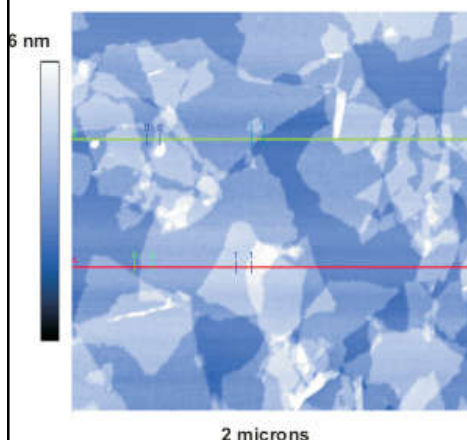


Exfoliation of GO in Water

- Oxygenated graphene layers are hydrophilic
- Water can penetrate the interlayer galleries
- Mechanical agitation (ultrasound) → exfoliation down to *single graphene oxide sheets*



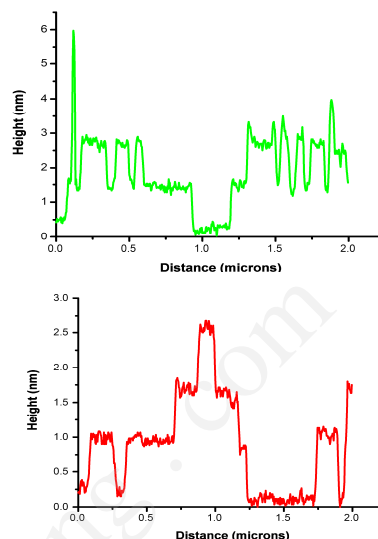
AFM Images of Exfoliated GO



Sheets ~ 1 nm thick deposited
on a mica surface.

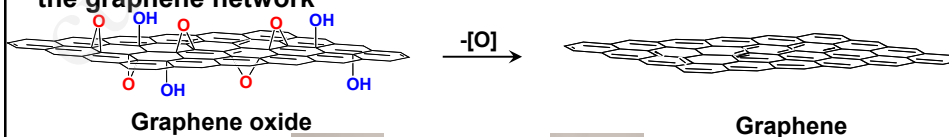
These are individual graphene oxide sheets!

Richard Piner



Exfoliation/Reduction Approach

- Graphene oxide sheets are not conductive
- Reduction (de-oxygenation) can be employed to partially restore the graphene network



Graphene oxide

Graphene

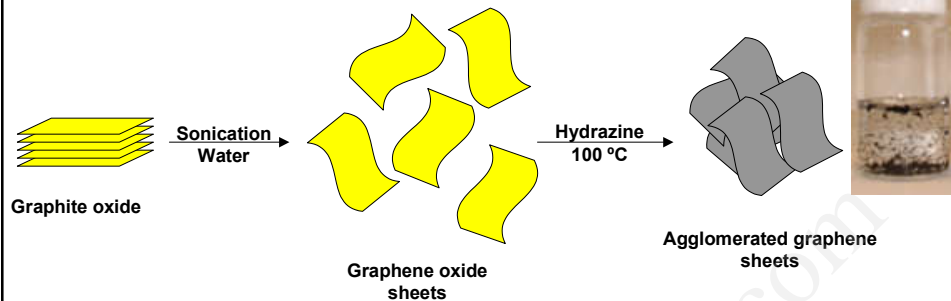


Hydrazine



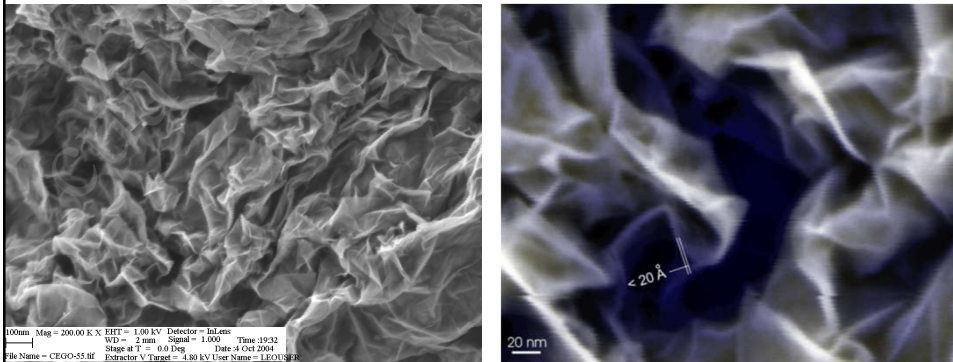
Reduction of graphite oxide with hydrazine

Graphite Oxide Reduction in Water



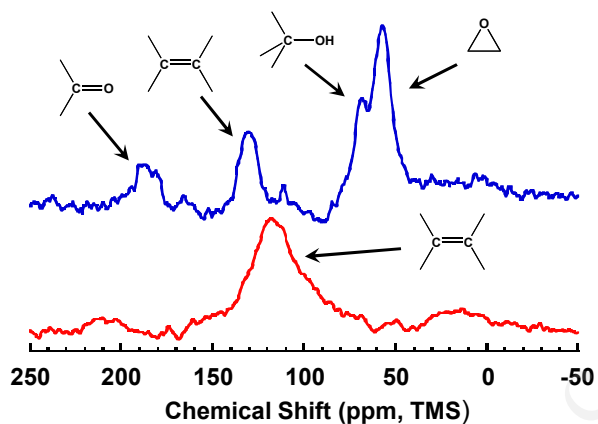
De-oxygenation of GO sheets → lowering hydrophilic character → agglomeration and precipitation

Reduced Graphene Oxide Sheets



- Highly disordered structure and high specific surface area ($\sim 600 \text{ m}^2/\text{g}$, theoretical surface area for graphene is $\sim 2,700 \text{ m}^2/\text{g}$)
- For comparison, activated carbon is $\sim 1000 \text{ m}^2/\text{g}$

Solid State NMR Study

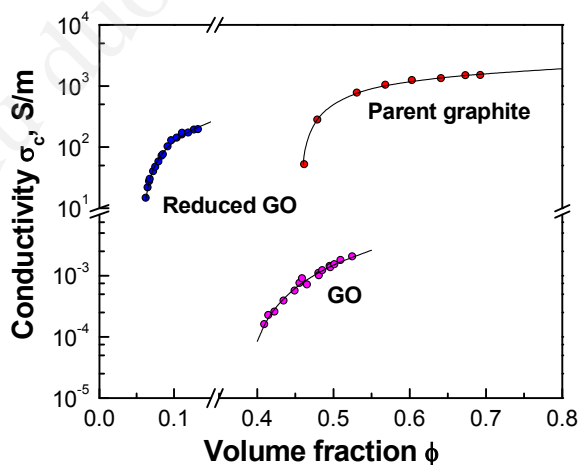


^{13}C MAS NMR spectra of graphite oxide and reduced graphite oxide

Reduction restores sp^2 carbon sites.

Stankovich, S. et al., *Carbon* **2007**, 45 (2007), 1558–1565

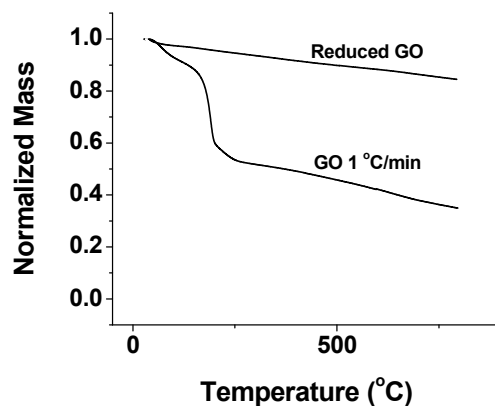
Conductivity of CReGO



Electrical conductivity of the reduced graphene oxide sheets restored ~ parent graphite.

Stankovich, S. et al., *Carbon* **2007**, 45 (2007), 1558–1565

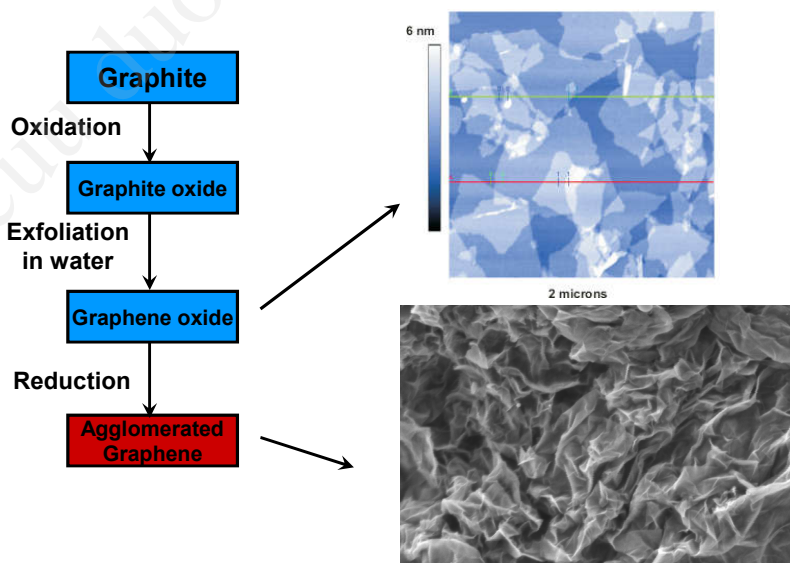
Graphite Oxide Reduction



Reduced graphene oxide sheets are more thermally stable than graphite oxide itself

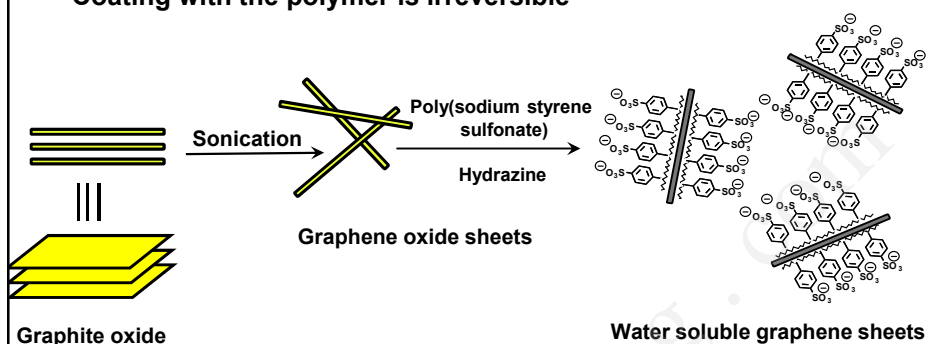
Stankovich, S. et al., *Carbon* **2007**, 45 (2007), 1558–1565

Progress thus far...



“Water-Soluble” Graphene Sheets

- PSS needs to be present in high concentration
- Coating with the polymer is irreversible



It works!

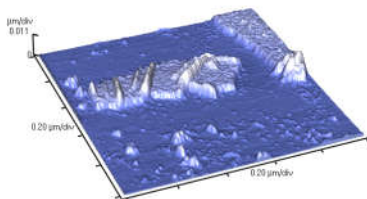
Stankovich, S. et al, *J. Mater. Chem.* **2006**, 16, 155-158.

“Water-Soluble” Graphene Sheets

- *Stable “water-soluble” graphene/polymer complex isolated*
- *Polymer-coated sheets contain ~40% polymer-determined by elemental analysis*



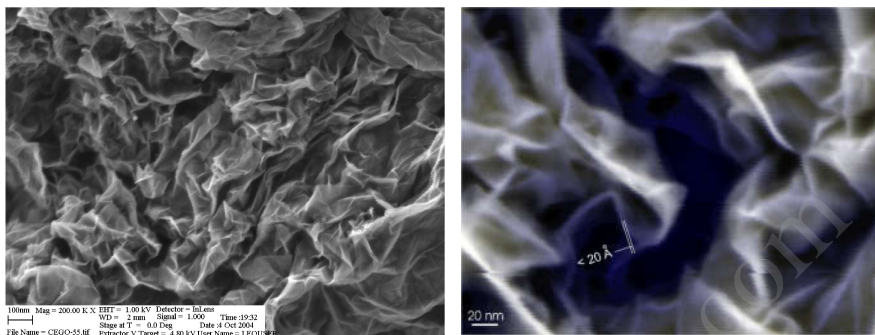
Stable suspension produced by reducing 1 mg/mL solution of GO in water in the presence of poly(sodium styrenesulfonate)



AFM images show that the “solution” contains mainly individual sheets ~ 4 nm thick

Stankovich, S. et al, *J. Mater. Chem.* **2006**, 16, 155-158.

Reduced GO Nanoplatelets: CReGO



- Reduction of GO nanoplatelets leads to precipitation and irreversible agglomeration
- The precipitated material cannot be re-dispersed

Graphene in Organic Solvents

Can we exfoliate graphite oxide in organic solvents?

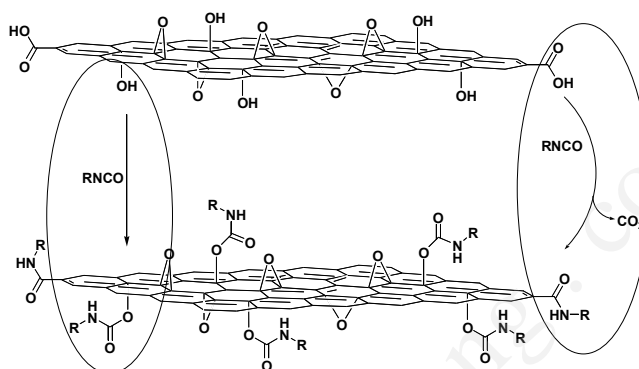
Approach:

- Derivatize hydrogen bonding groups
- Graphene oxide sheets should become less hydrophilic
- Strength of interlayer bonding should attenuate

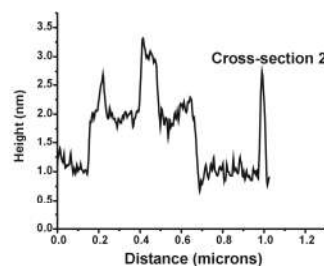
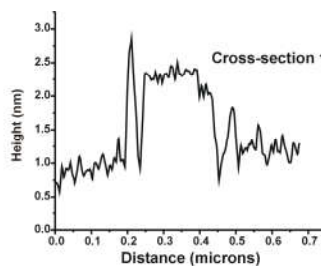
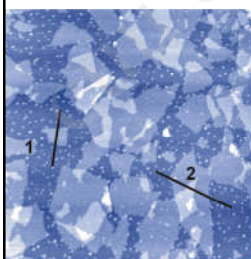


Functionalized Graphene Oxide

- Surface hydroxyl groups of GO can be chemically modified by derivatization with organic isocyanates
- Isocyanate-treated GO loses ability to exfoliate in water **but exfoliates in polar aprotic solvents**



Exfoliation of Functionalized GO



Phenyl isocyanate-treated GO (PIGO) exfoliated in DMF

Functionalized graphene oxide sheets in organic solvents.

Stankovich, S. *et al.*, *Carbon* **2006**, 44(15), 3342-3347.

Chemically-functionalized Graphene Sheets

PIGO = Phenyl isocyanate-treated GO



GO in DMF

PIGO in DMF

PIGO in Water

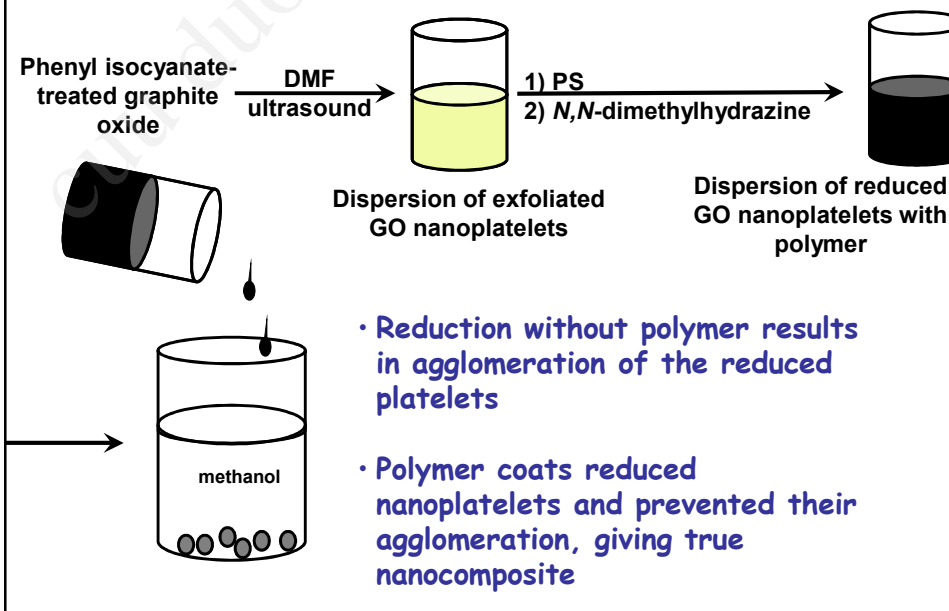
It is possible to control the degree of functionalization.

Stankovich, S. *et al.*, *Carbon* **2006**, 44(15), 3342-3347.

Entry	Isocyanate ^a	Graphene-C/N ratio
1		15.7 (8.7 ^b)
2		20
3		16
4		18.3
5		12.4
6		7.6
7		16.1

^a Reaction Conditions: GO (50 mg), isocyanate (2 mmol) in anhydrous DMF (5 mL), 24 h. ^b Reaction time was 7 days.

CRGO Nanocomposites



Nanocomposite Synthesis



Reduction of exfoliated
PiGO
in DMF with polystyrene

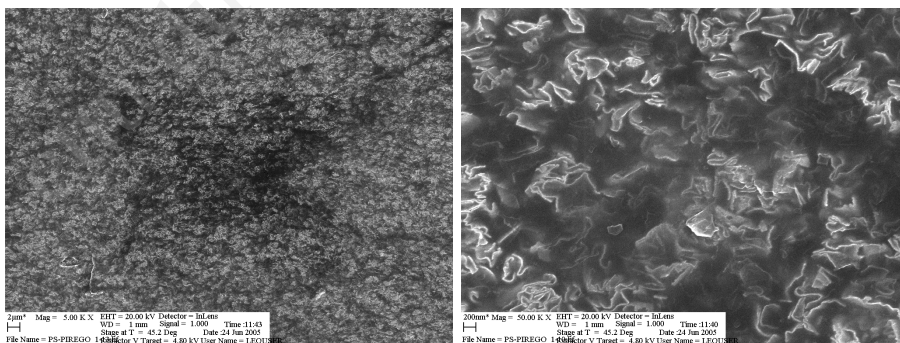
Coagulation of the
composite with MeOH

Hot-pressing

- Phenyl isocyanate-treated graphite oxide (PiGO) exfoliated in DMF and reduced with *N,N*-dimethylhydrazine in presence of polystyrene
- Graphene/polymer composite isolated by coagulation with antisolvent (methanol)
- Reduction without polymer results in agglomeration of the reduced sheets
- Polymer coats reduced sheets and prevents their agglomeration

Stankovich, S. et al., Graphene-based Composite Materials. *Nature* 2006, 442, 282-286.

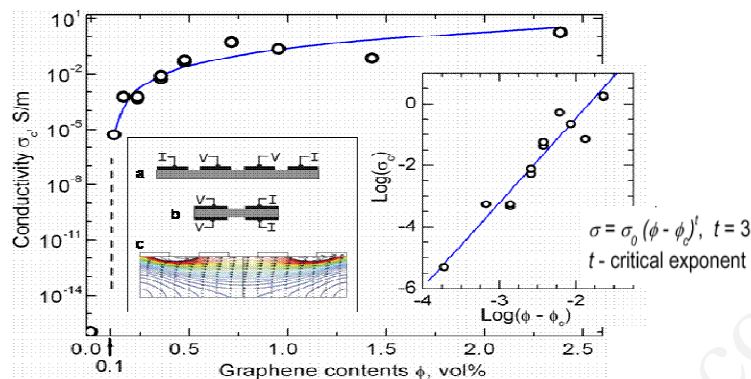
PS/Graphene Composite 1%



- The reduced sheets have a crumpled morphology
- Even at 1% loading the polymer matrix appears completely filled with sheets

Stankovich, S. et al., Graphene-based Composite Materials. *Nature* 2006, 442, 282-286.

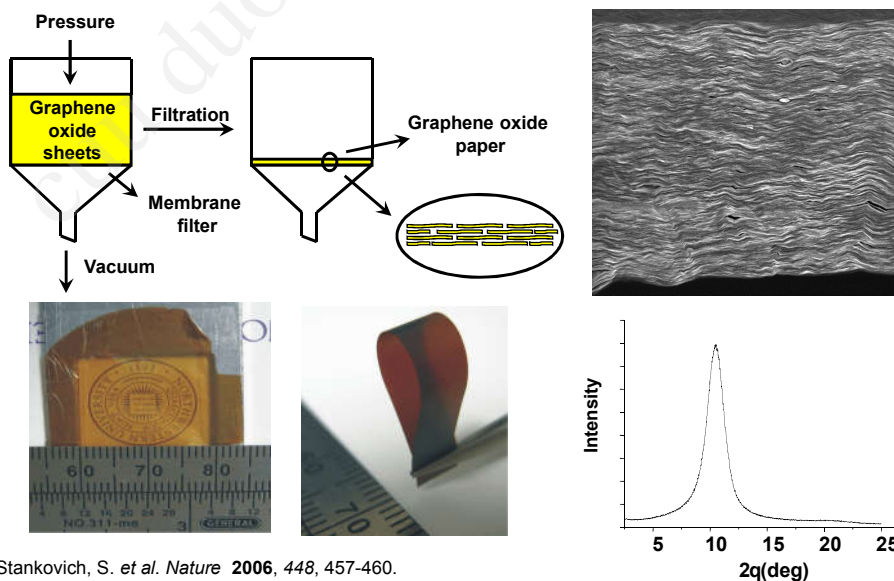
Electrically Conductive Nanocomposites



- Sheets well exfoliated and dispersed in polymer matrix impart electrical conductivity at a very low loading level
- Low electrical percolation threshold of graphene composite rivals results obtained with carbon nanotubes

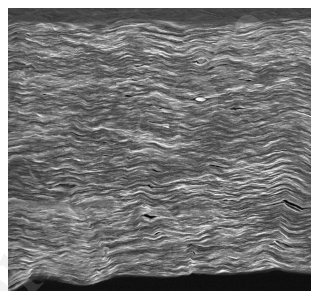
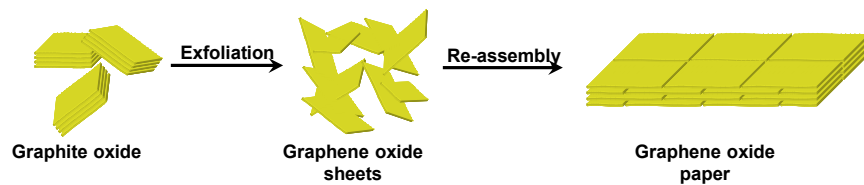
Stankovich, S. *et al.*, Graphene-based Composite Materials. *Nature* **2006**, 442, 282-286.

Graphene Oxide Paper



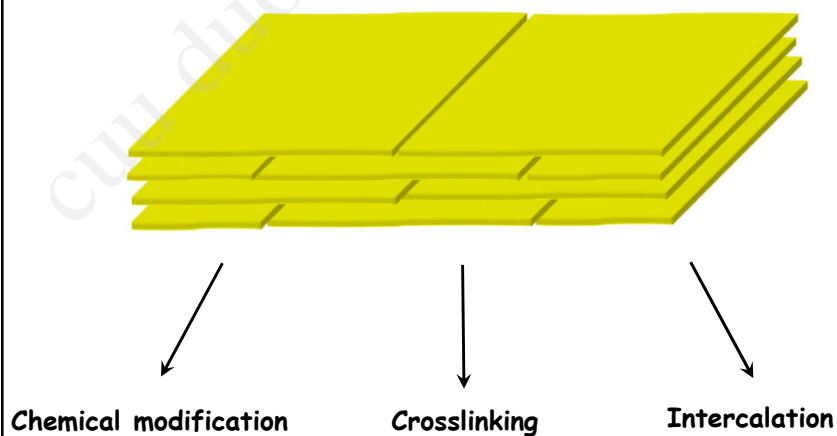
Stankovich, S. *et al.* *Nature* **2006**, 448, 457-460.

Processing Scheme



Stankovich, S. *et al. Nature* **2006**, 448, 457-460.

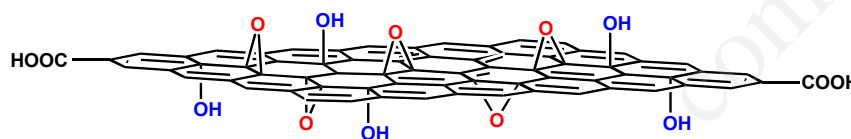
Possibilities



A number of new materials can be prepared!

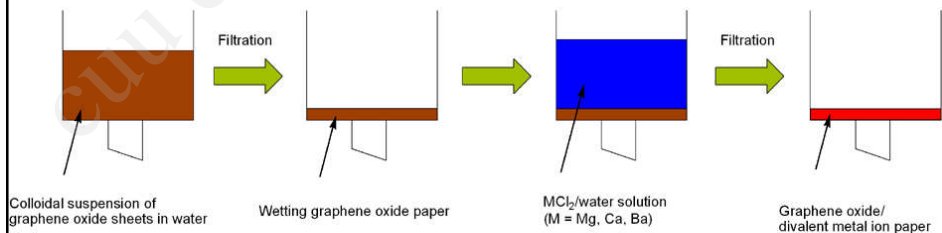
Strategy for Enhancement of Mechanical Properties

- Introducing divalent cations (Mg^{2+} , Ca^{2+} , Ba^{2+})
- Carboxylic acid groups on edges or hydroxyl and epoxy groups on basal planes \longleftrightarrow cross-linking individual graphene oxide sheets?



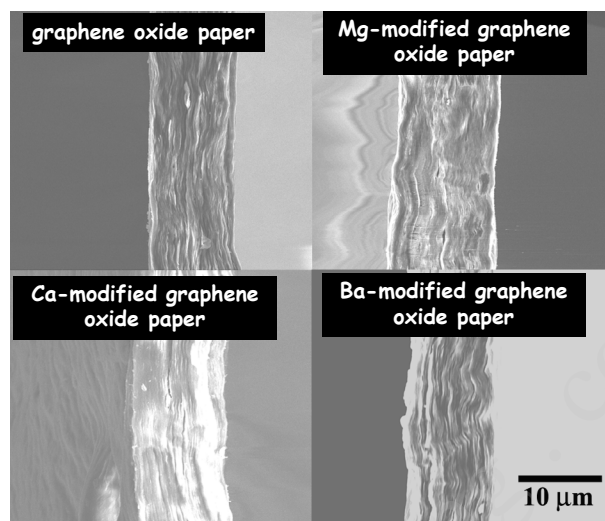
Graphene oxide sheet

Preparation of M-Modified Graphene Oxide Papers by Continuous Filtration Method

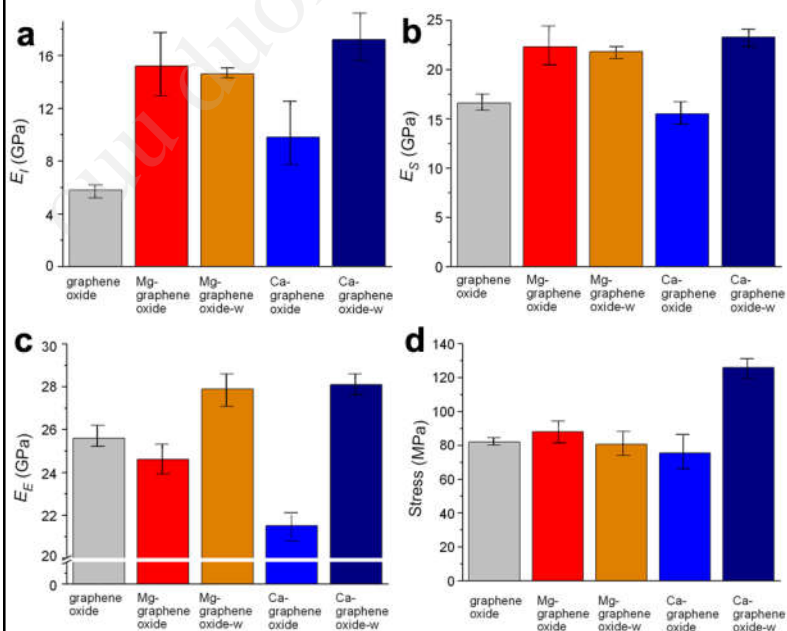


As-Prepared or
Rinsed: 3 times by adding water

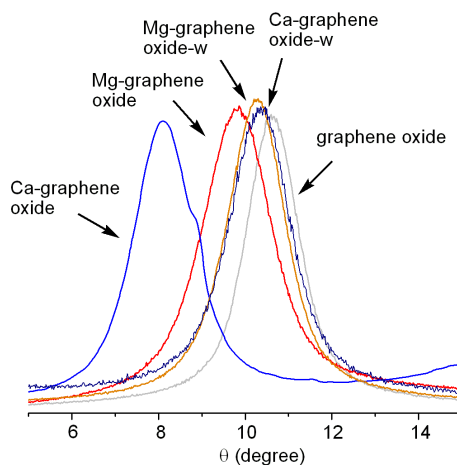
SEM Images of M-modified Graphene Oxide Papers



Mechanical Properties of Unmodified and M-modified Graphene Oxide Papers



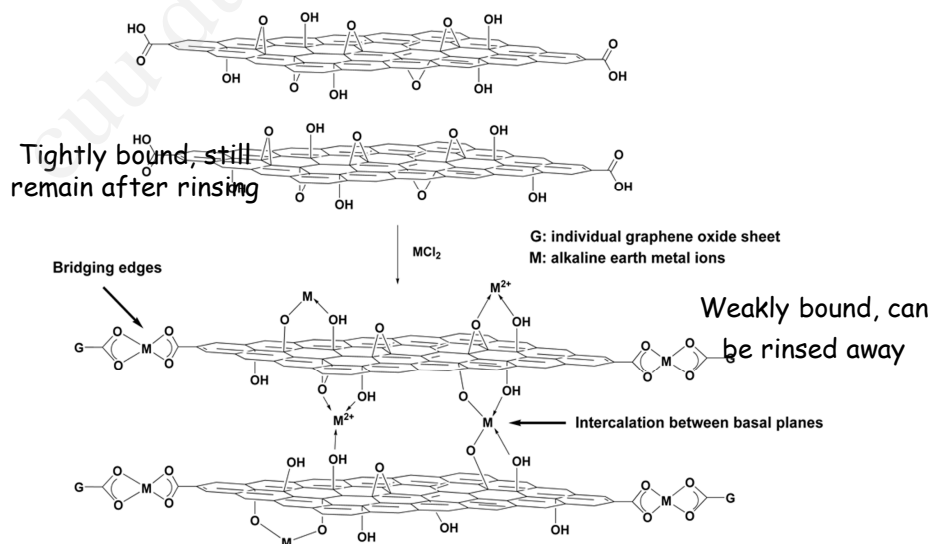
XRD data of Graphene Oxide Papers



Sample #	d-spacing (nm)
As-prepared Mg-modified graphene oxide paper	0.90
As-prepared Ca-modified graphene oxide paper	1.09
Rinsed Mg-modified graphene oxide paper	0.86
Rinsed Mg-modified graphene oxide paper	0.85
graphene oxide	0.83

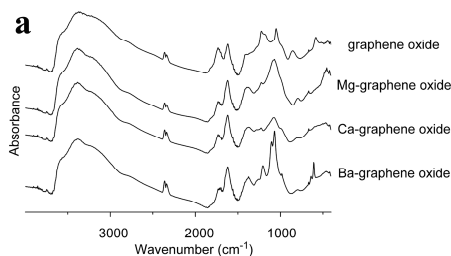
Mg and Ca-modified samples contain intercalated metal species which can be removed by water washing.

Model for connections between Graphene Oxide and MCl_2

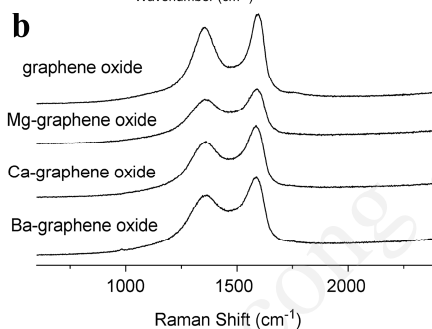


IR and Raman Spectra of Unmodified and M-Modified Graphene Oxide

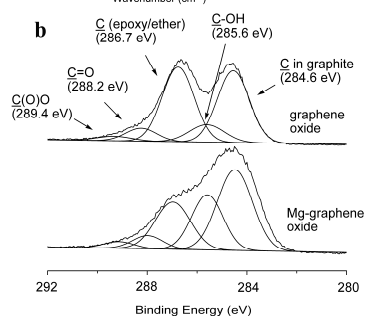
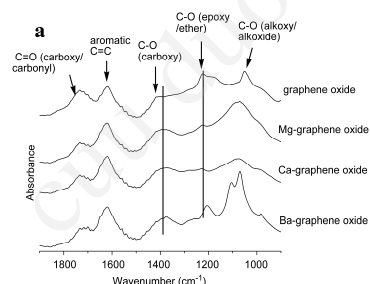
IR



Raman



FT-IR and XPS Data



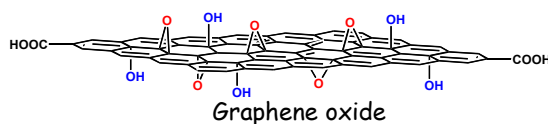
After M-modification

C=O (carboxy/carbonyl): decrease

C-O (carboxy): broad and shift

C-O (epoxy/ether): decrease

C-O (alkoxy/alkoxide): broad and increase

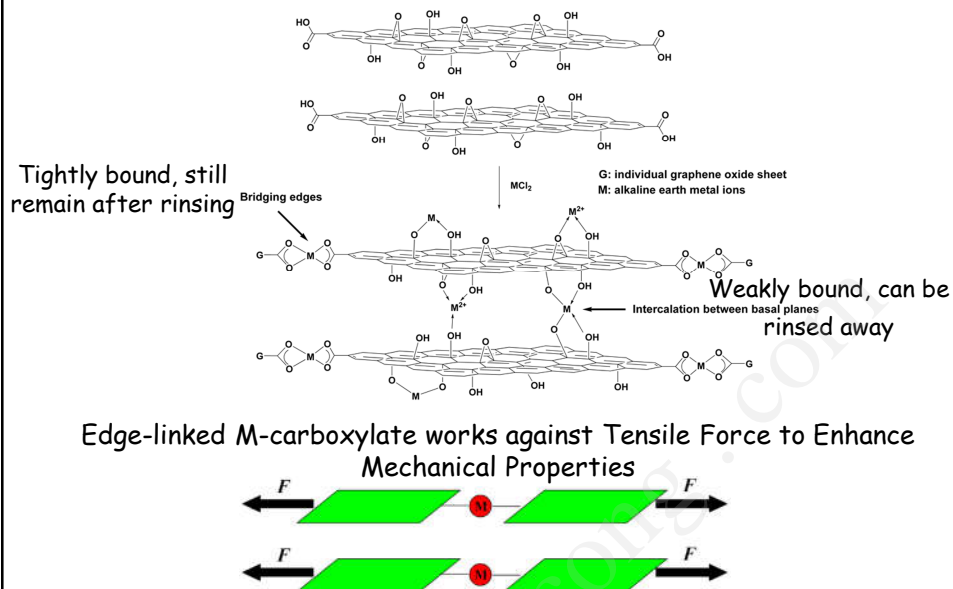


$\underline{\text{C}}$ (epoxy/ether): decrease

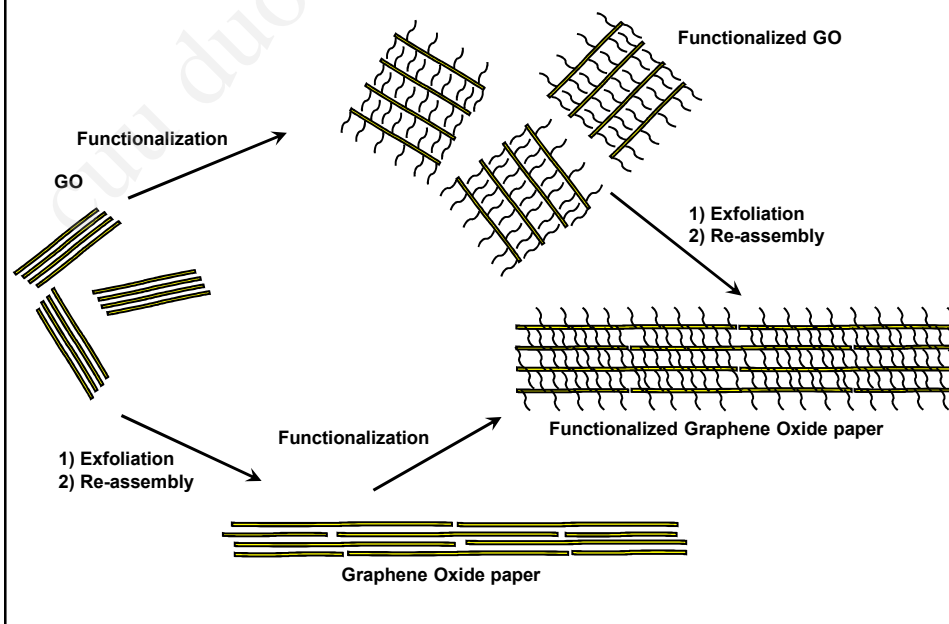
$\underline{\text{C}}\text{-OH}$: increase

$\underline{\text{C}}(\text{O})\text{O}$ and $\underline{\text{C}}=\text{O}$: slightly shift to lower energy

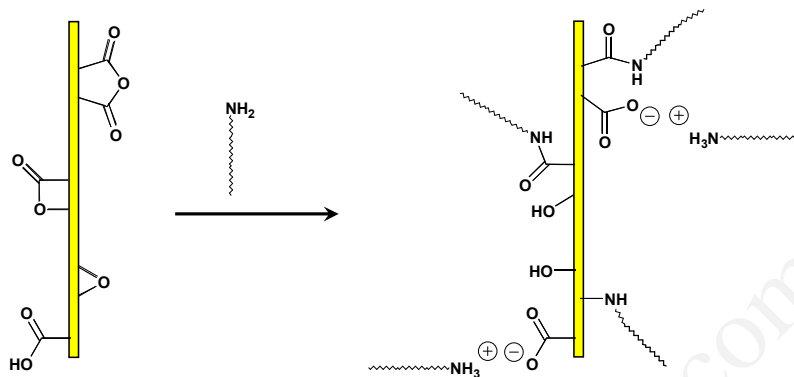
Model for Interactions between Graphene Oxide and MCl_2



Chemical Modification in Gallery



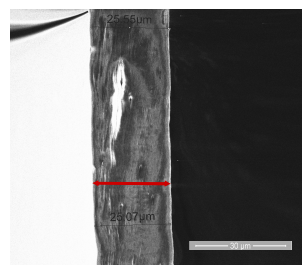
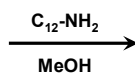
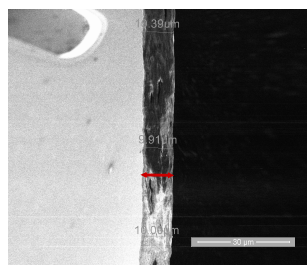
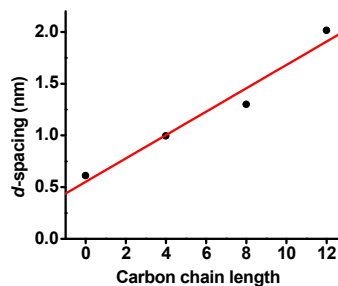
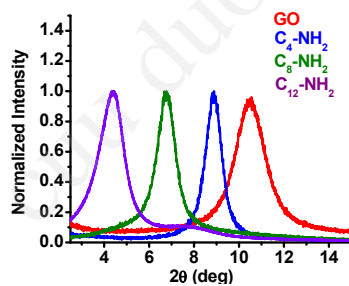
Amine Chemistry of GO



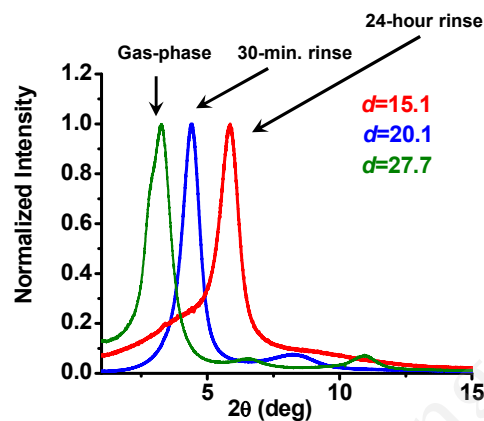
Graphene oxide paper $\xrightarrow[\text{MeOH}]{\text{Alkylamine (0.1 M)}}$ Amine-functionalized graphene oxide paper

Alkylamines: butyl, octyl, dodecyl

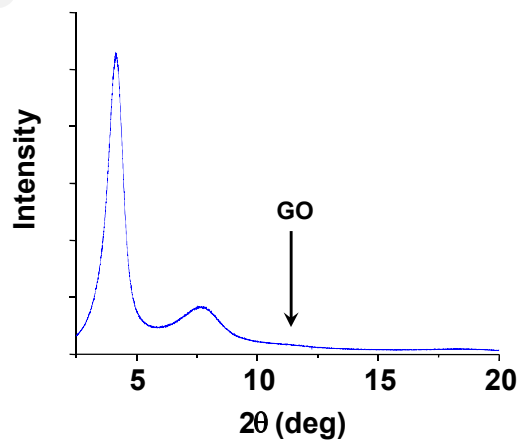
Alkyl Amine-Modified Paper



Amount of Intercalant

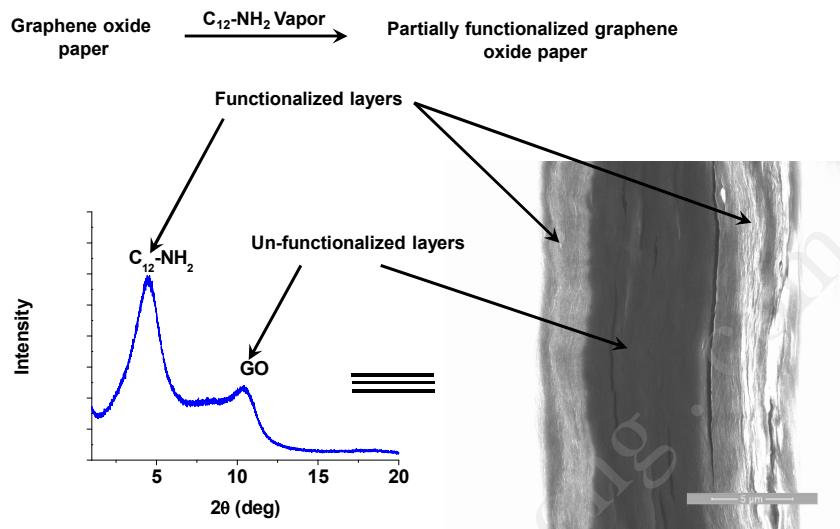


C₁₆-amine

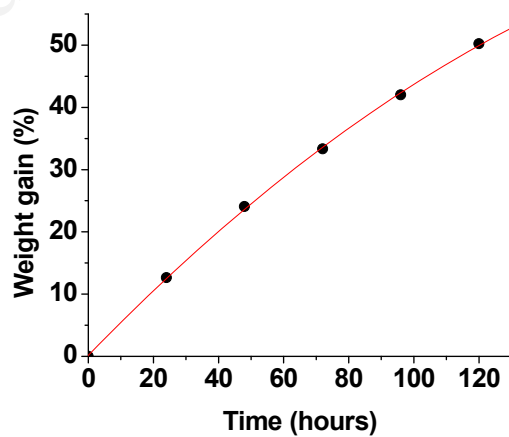


d-spacing lower than expected but sample completely intercalated

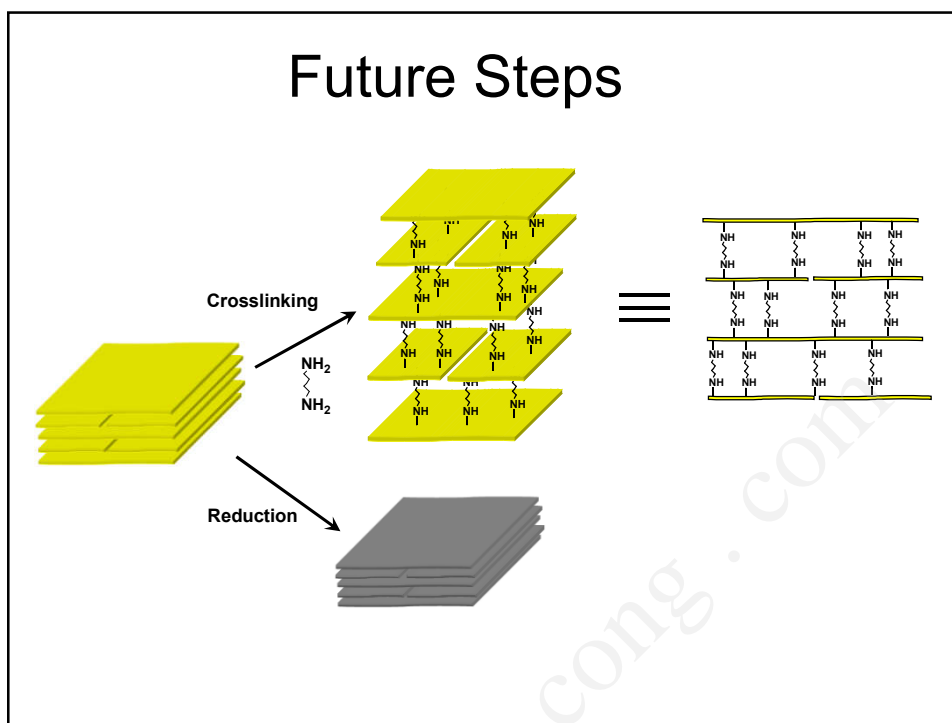
Vapor-phase Reaction



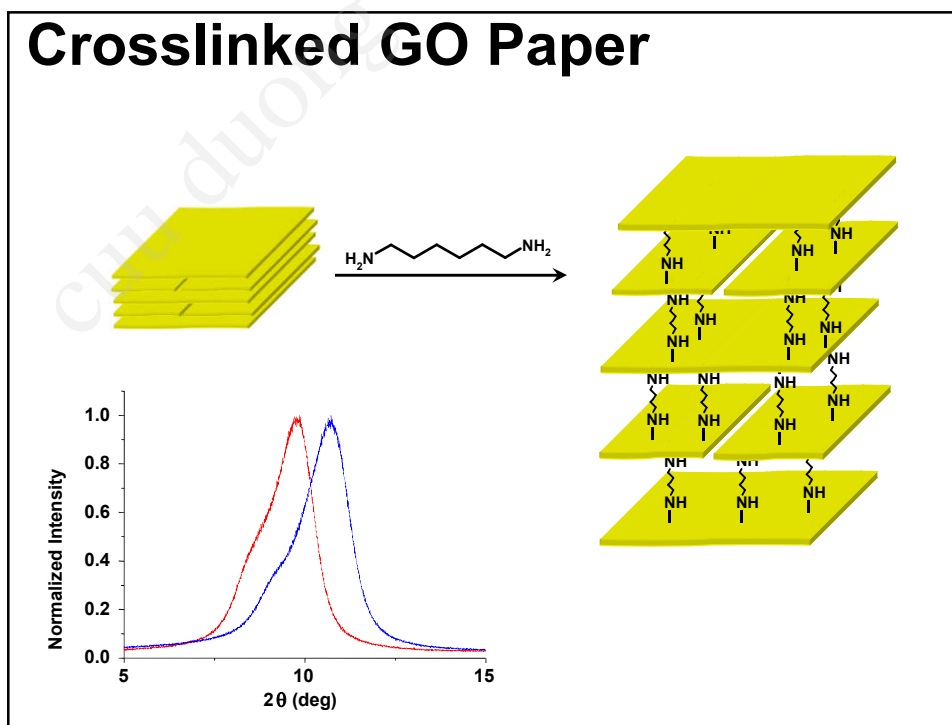
Mass Increase



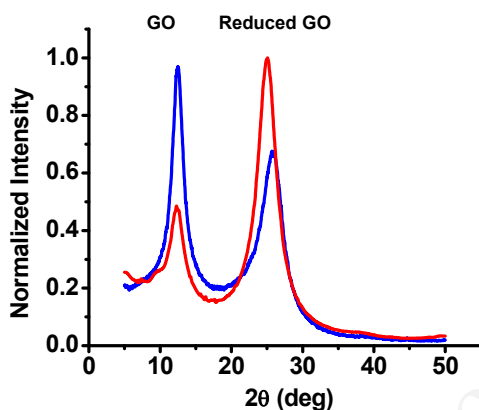
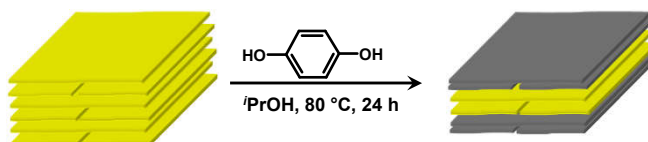
Future Steps



Crosslinked GO Paper



Reduced GO Paper



Conclusions

- Graphene sheets prepared from graphite oxide via reduction/exfoliation approach
- “Water-soluble” graphene sheets prepared by non-covalent surface modification
- Exfoliation of graphite oxide in organic solvents was achieved opening the way to prepare graphene/polymer nanocomposites
- First graphene paper prepared and studied
- Graphite oxide is a promising source of graphene sheets for nanocomposite applications!!!