

# 4. Technical Review – Sensors

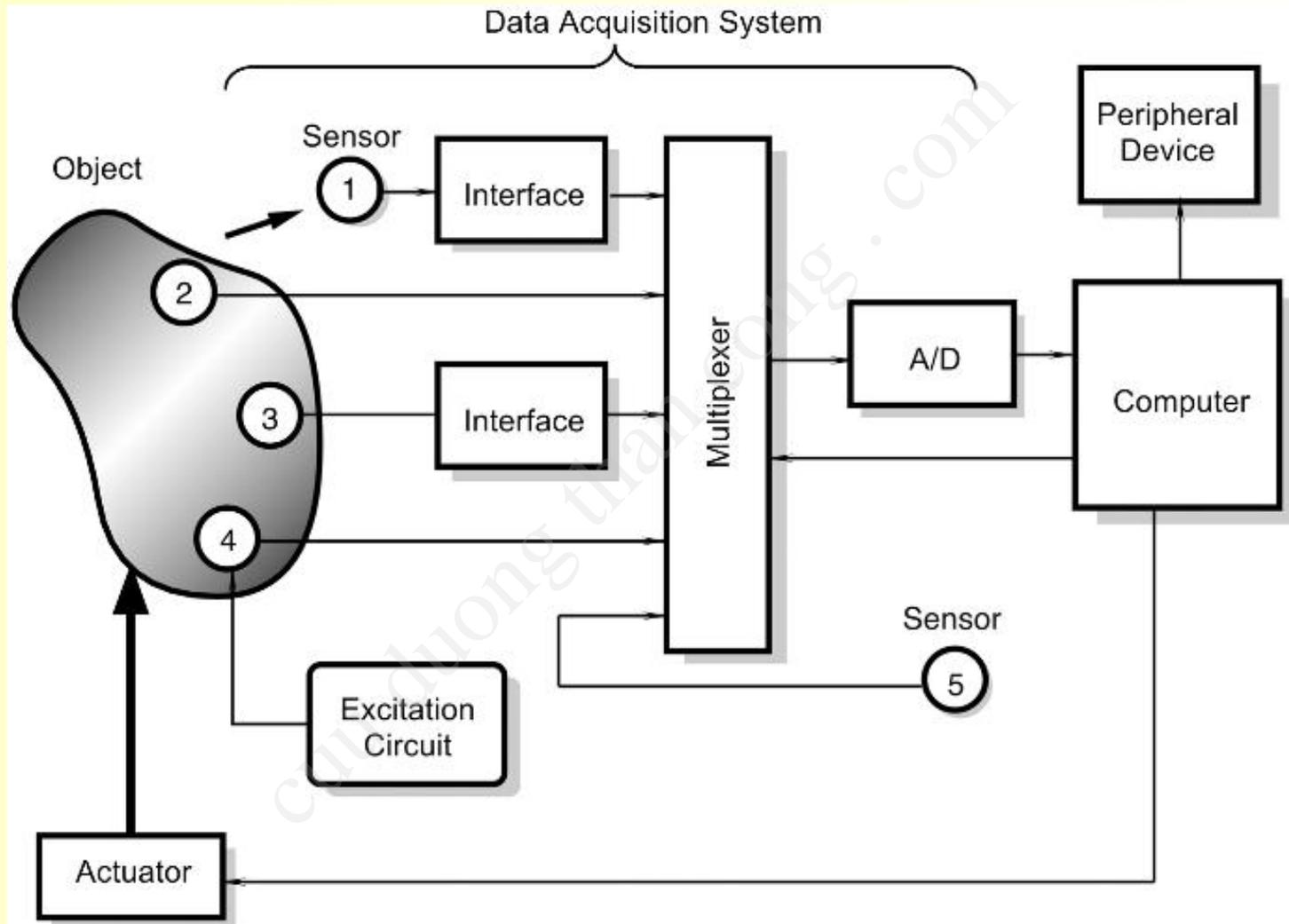
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:: EAM 5715 Electronic Devices for Human Interface Systems (EDHIS)

# Background

- ❑ Sensor?
  - A device that receives and responds to a signal or stimulus
  - A device that receives a signal or stimulus (measurand) and responds with an electrical signal
- ❑ Natural sensor – electrochemical signal
- ❑ Man-made sensor – electrical signal (in most cases)
- ❑ Passive sensor – directly generate an electrical signal in response to an external stimulus without any additional power source; thermocouple, piezoelectric etc
- ❑ Active sensor – changes its own properties in response to an external effect and these properties are subsequently converted into electrical signal; thermister etc

# Sensors in a system



From Fraden

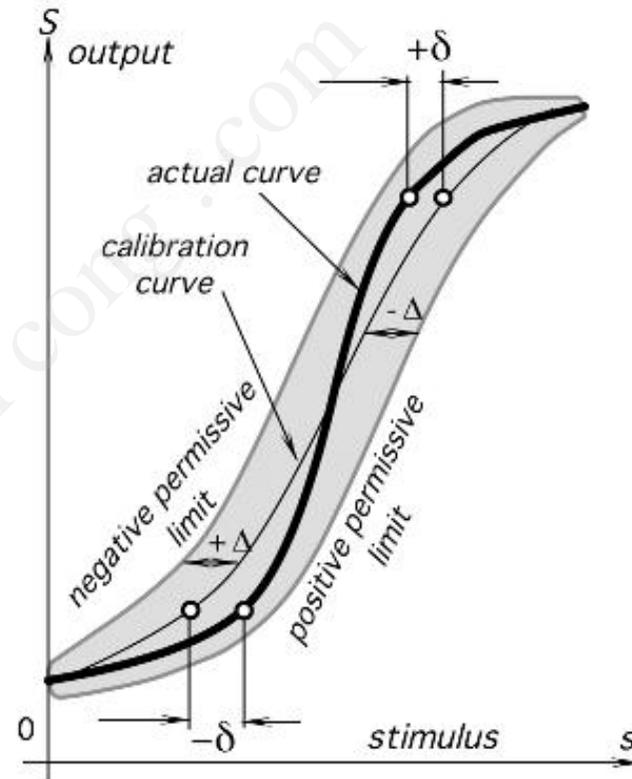
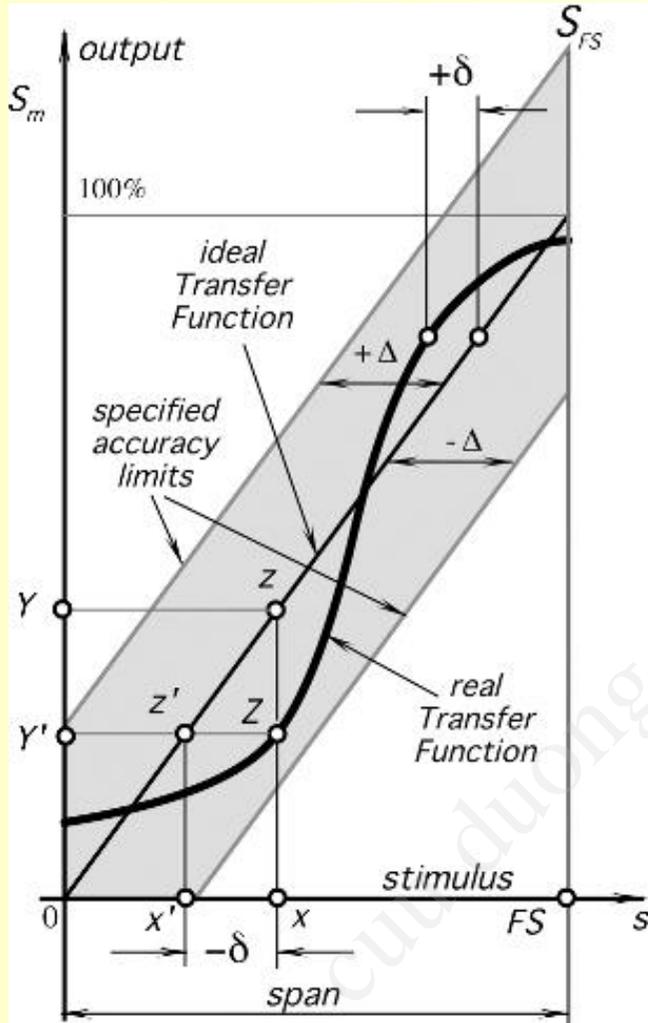
# Transfer function

- ❑ Sensor output – stimulus (measurand) relationship:  $S = f(s)$
- ❑ Linear or non-linear

# Sensor characteristics

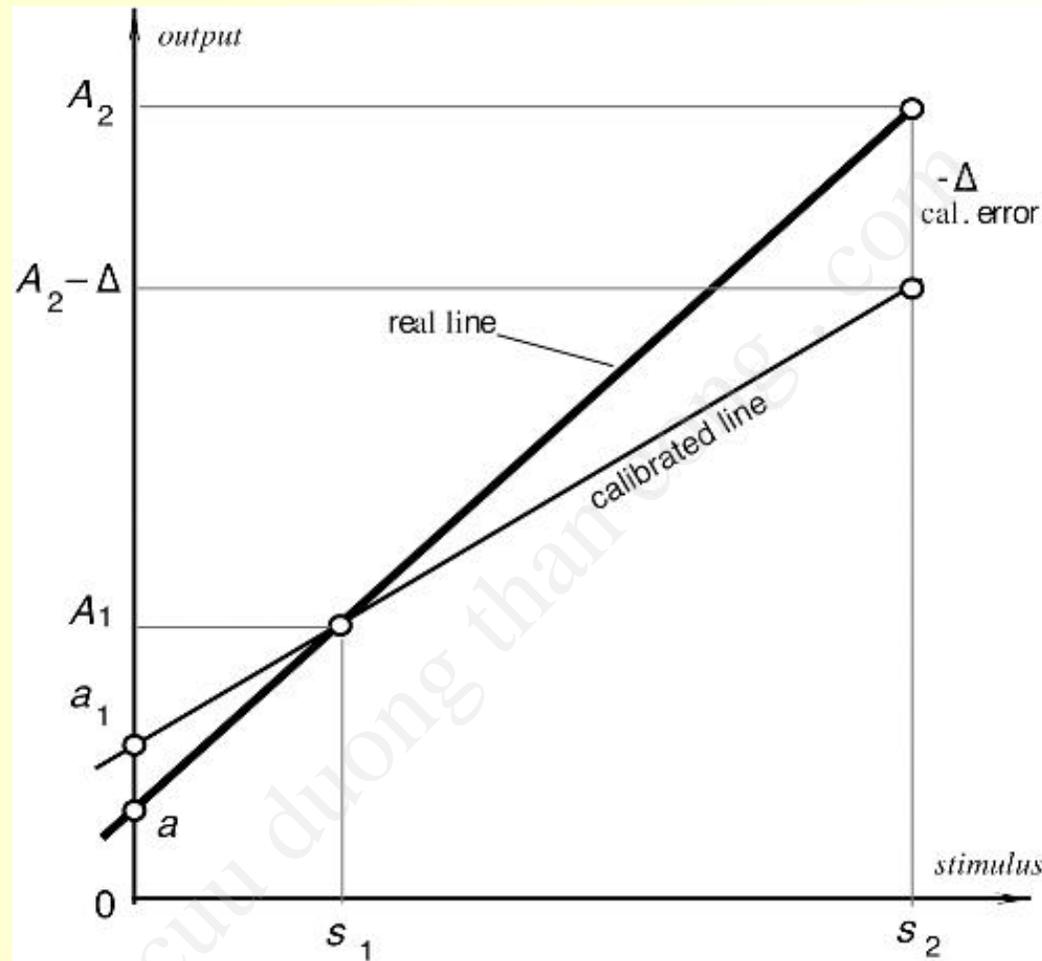
- ❑ Span; input full scale (FS) – a dynamic range of stimuli that may be converted by a sensor. The highest possible input value that can be applied without causing unacceptable large inaccuracy.
- ❑ Full scale output (FSO)- algebraic difference between the electrical output signals measured with maximum input stimulus and the lowest input stimulus applied

- ❑ Accuracy – inaccuracy in true meaning. A highest deviation of a value represented by the sensor from the ideal or true value at its input.  
Can be represented:
  - in terms of measured deviation ( $\Delta$ )
  - in percent of input span
  - in terms of output signal
- ❑ Precision (standard deviation) - the closeness of repeated measurements to each other. vs. Accuracy is the closeness of a measured or derived data value to its true value

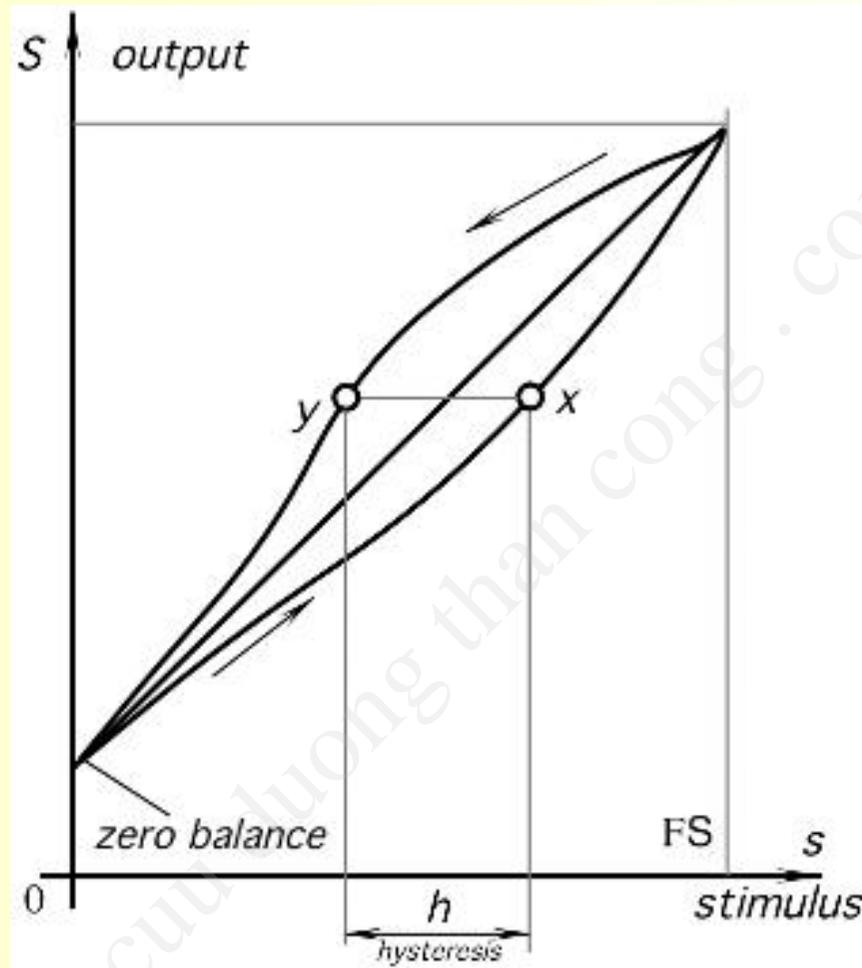


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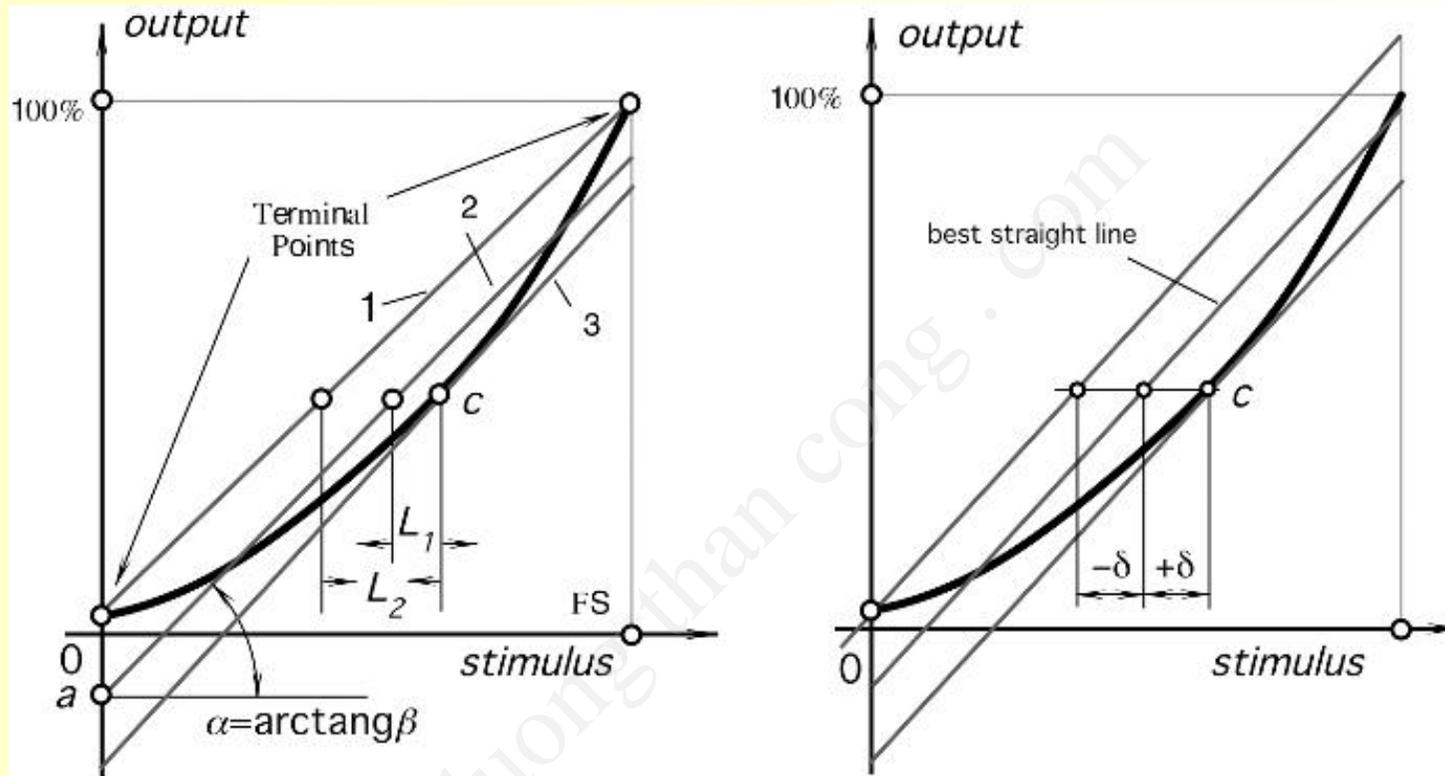
- ❑ Calibration error - inaccuracy permitted by a manufacturer when a sensor is calibrated in the factory. Systematic error.
- ❑ Hysteresis error – deviation if the sensor's output at a specified point of the input signal when it is approached from the opposite direction (mainly due to friction and structural changes in materials)
- ❑ Nonlinearity error – maximum deviation of a real transfer function from the approximation straight line in % span or in terms of measured value



From Fraden

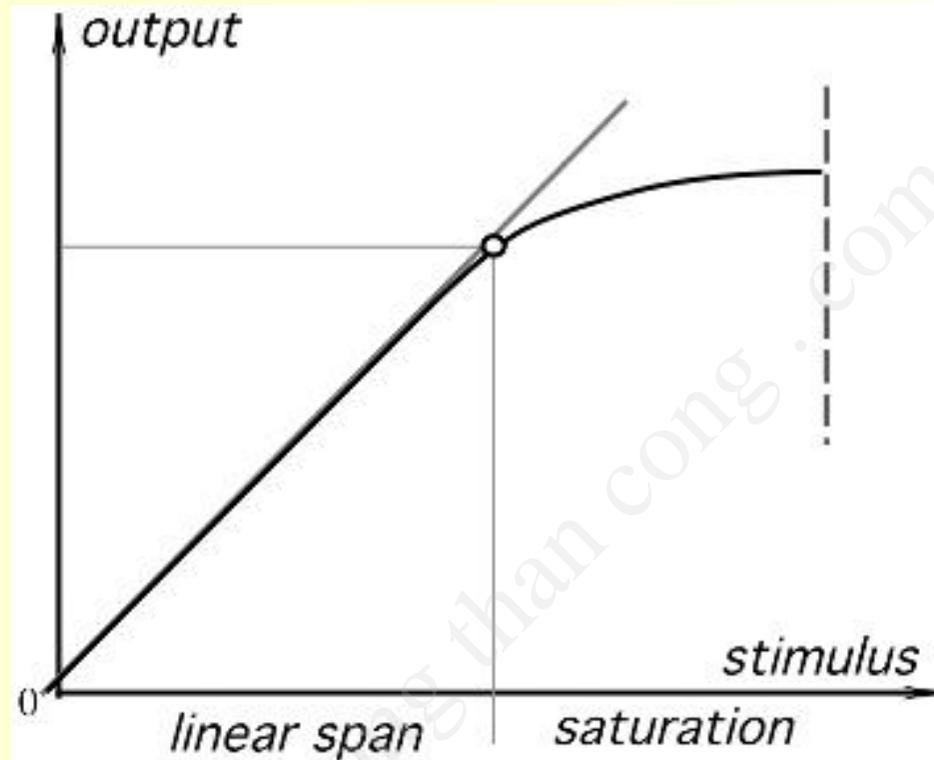


Transfer Function with Hysteresis (From Fraden)

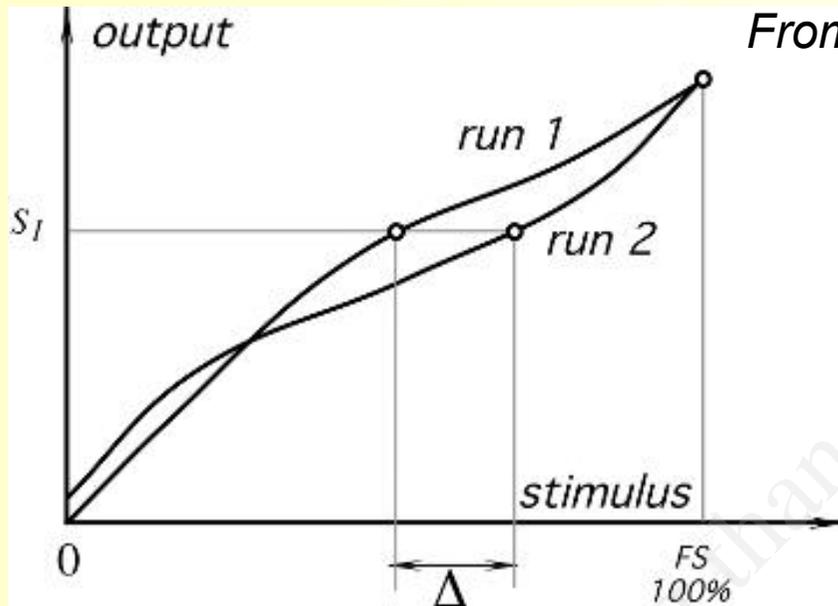


Linear approximations of a nonlinear function and independent linearity

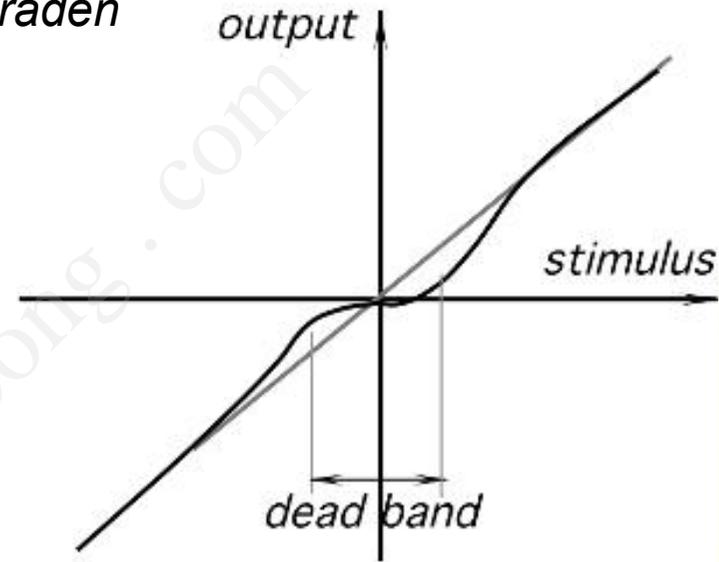
- ❑ Saturation, span-end nonlinearity – transfer function in which sensor output signal is no longer responsive
- ❑ Repeatability error – a measure of inability of a sensor to represent the same value under identical conditions. Maximum difference between output reading as determined by two calibrating cycles. Represented often in terms of % ;  $(\Delta/FS) \times 100$
- ❑ Dead band- insensitivity of a sensor in a specific range of input signals. The output may remain near a certain value (often zero) over an entire dead band zone
- ❑ Resolution – smallest increments of stimulus which can be sensed.



From Fraden



Repeatability error



Dead band zone

# Sensor dynamic characteristics

- ❑ Warm-up time – the time between applying to the sensor power or excitation signal and the moment when the sensor can operate within its specified accuracy.
- ❑ Frequency response – how fast the sensor can react to a change in the input stimulus
- ❑ Time constant – a measure of sensor's inertia. A product of capacitance and resistance (electrical or thermal). System response is,  $S = S_{\max} [1 - \exp(-t/\tau)]$
- ❑ Phase shift – how the output signal lags behind in representing the stimulus change.
- ❑ Resonant frequency – a frequency where the sensor's output signal increases considerably.

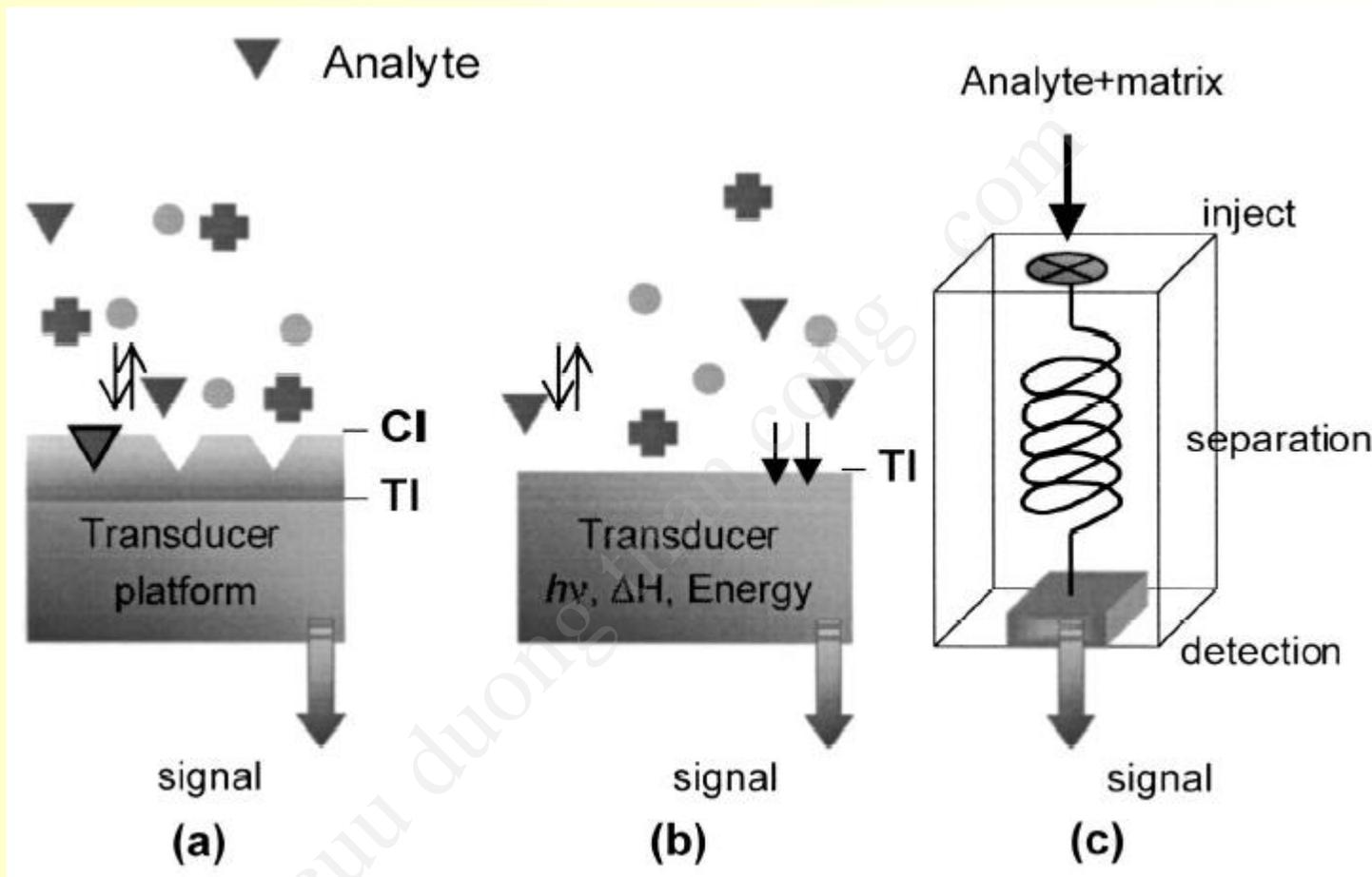
# Physical sensor examples

- ❑ Capacitive sensor
- ❑ Temperature sensor

# Chemical sensors

- ❑ Chemical sensor - a device that transforms chemical or biochemical information of a quantitative or qualitative type into an analytically useful signal
- ❑ Biosensor - a device incorporating a biological sensing element either intimately connected to or integrated within a transducer. One family member of chemical sensors.

[http://www.electrochem.org/ecs/centennial/support/S11\\_1.pdf](http://www.electrochem.org/ecs/centennial/support/S11_1.pdf)

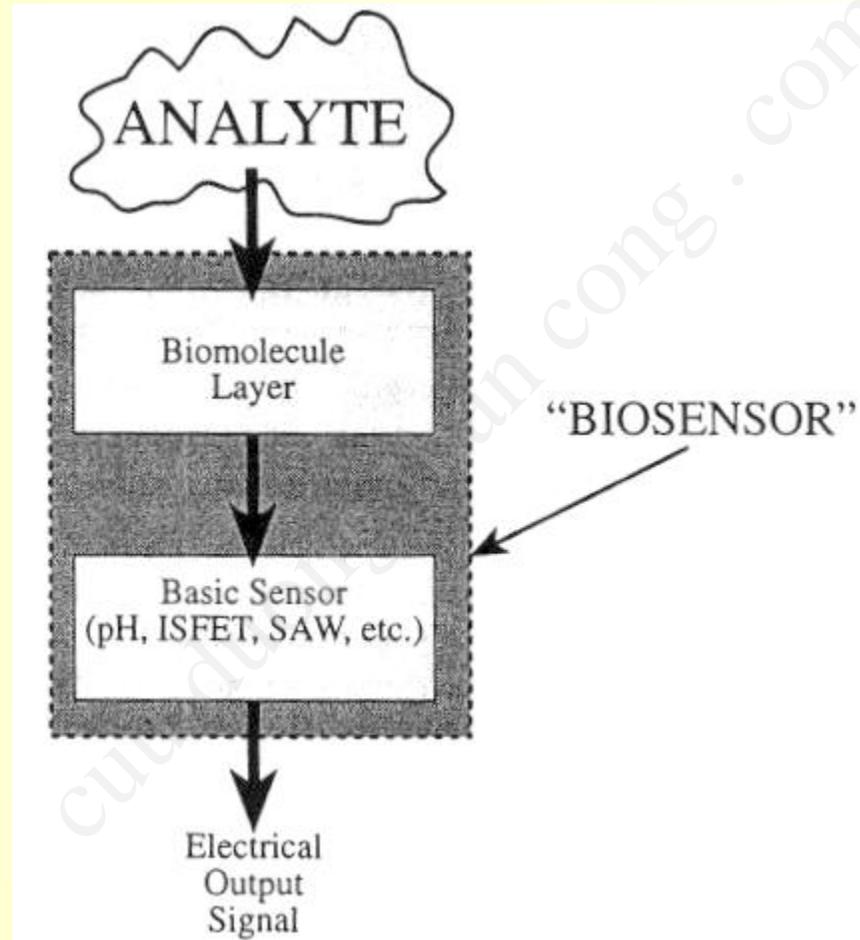


(a) Chemical sensor (b) Physical sensor for chemical sensing  
 (c)  $\mu$ TAS concept, CI: Chemical interface TI: Transducer interface

[http://www.electrochem.org/ecs/centennial/support/S11\\_1.pdf](http://www.electrochem.org/ecs/centennial/support/S11_1.pdf)

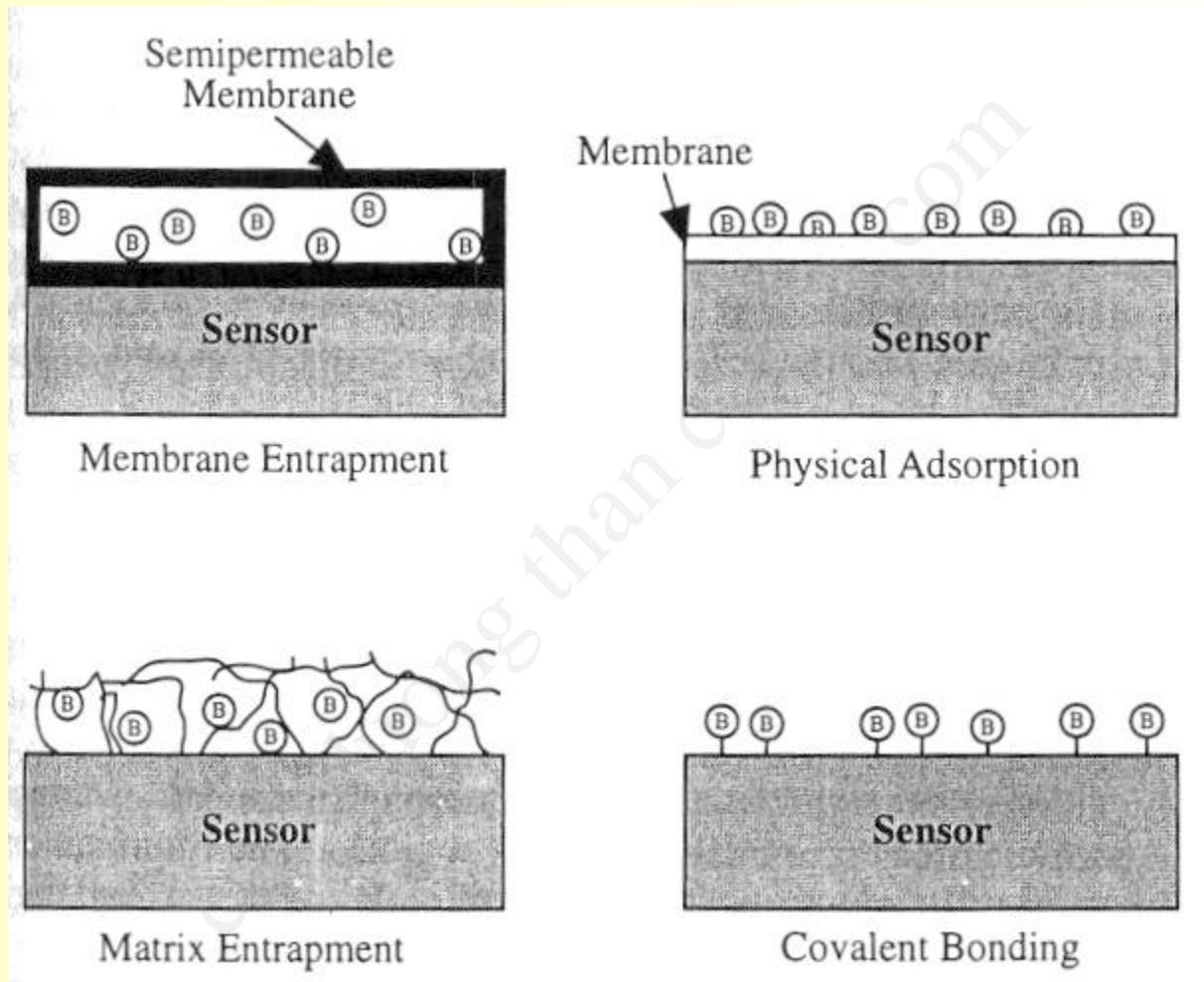
- ❑ Signal – current, voltage or impedance/conductance change caused by concentration of quality change
- ❑ Chemical sensor = physical transducer + chemically sensitive layer or recognition layer
- ❑ Physical sensor for chemical sensing = physical transducer (→ interpretation)

# Biosensor



From G. T. A. Kovacs, Micromachined Transducers Sourcebook, McGraw-Hill

# Biosensor surface immobilization



From Kovacs

# Selectivity and others

- ❑ The ability of a sensor to respond primarily to only one chemical element or compound (species) in the presence of other species.
- ❑ In most biological systems, this is achieved by shape recognition, which involves a comparison with some kind of a stereotype.
- ❑ An absolutely selective sensor really does not exist.
- ❑ Stability and reproducibility

# Chemical sensor examples

- ❑ Passive chemical sensors – chemiresistors, chemicapacitors, chemomechanical sensors, calorimetric sensors, metal-oxide gas sensors
- ❑ Workfunction based sensors – CHEMFET
- ❑ Electrochemistry based sensors
- ❑ Optics based sensors
- ❑ Acoustics based sensors

From [http://www.electrochem.org/ecs/centennial/support/S11\\_1.pdf](http://www.electrochem.org/ecs/centennial/support/S11_1.pdf)

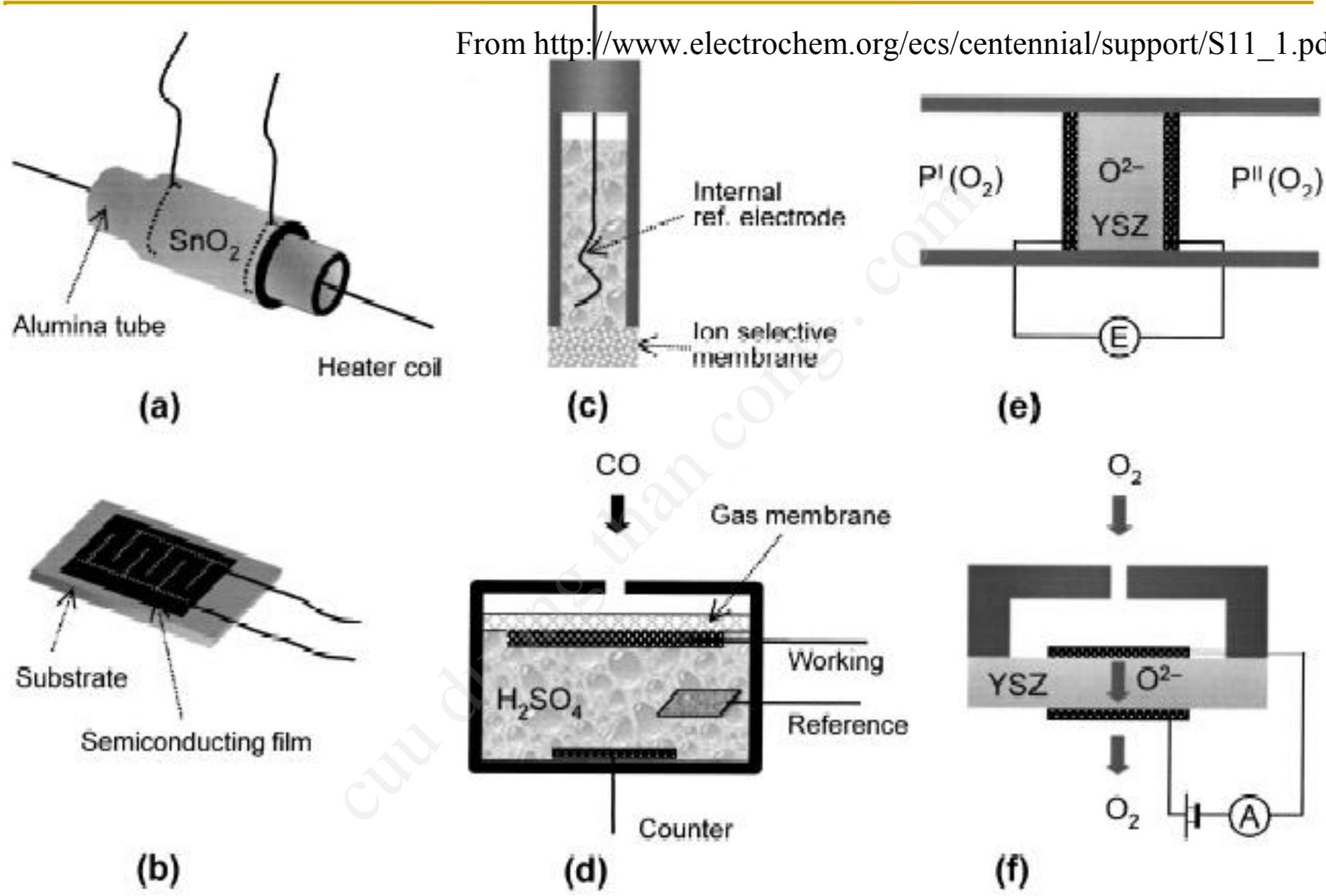


Figure 2. Typical chemical sensors: (a) tubular type  $\text{SnO}_2$  gas sensor; (b) planar semiconductor sensor; (c) ion selective electrode (potentiometric); (d) amperometric gas sensor with liquid electrolyte; (e) potentiometric solid electrolyte  $\text{O}_2$  sensor (concentration cell); (f) amperometric solid electrolyte  $\text{O}_2$  sensor (current-limit type).

# References

*J. Fraden, Handbook of modern sensors, AIP Press, 1997*

*G. T. A. Kovacs, Micromachined Transducers Sourcebook, McGraw-Hill, 1998*

*W. Göpel, T. A. Jones, M. Kleitz, I. Lundström and T. Seiyama, Chemical and Biosensors Part II, Sensors A Comprehensive Survey, Vol. 3, VCH, 1992*